



Core Loading Pattern Optimization of a Tie-Tube NTP Reactor using a Simulated Annealing Algorithm and Nodal Diffusion

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Presented by: Corey Smith

Advisors: Matthew Krecicki, Dr. Dan Kotlyar

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Agenda

1. Motivations and Design Space

- Hexagonal tie-tube moderated nuclear thermal propulsion (NTP) reactor

2. Codes and Methods

- SERPENT/DYN3D
- Cross-section generation
- Assembly discontinuity factors (ADFs)

3. Simulated Annealing Algorithm

- Coupled input file generator

4. Sensitivity Results

- Variable acceptance criterion

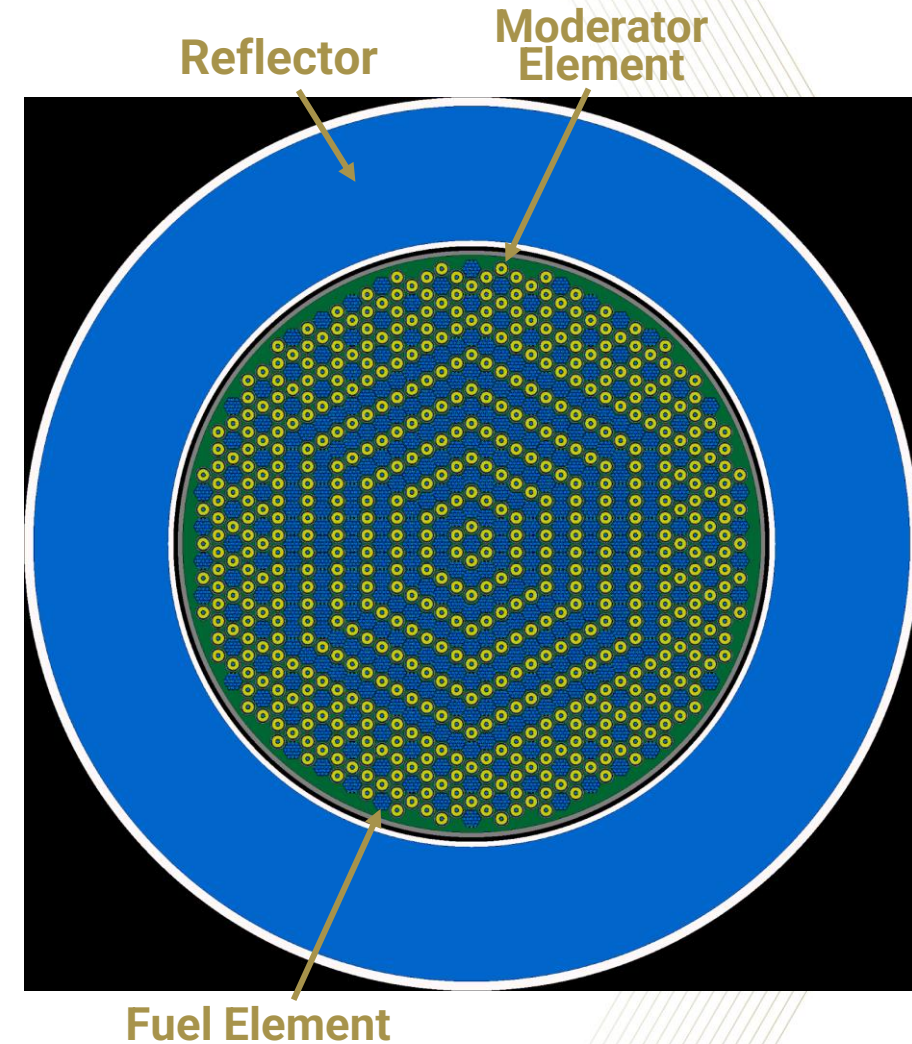
5. Conclusions and Acknowledgements

Motivations

- **Key drawback of high accuracy Monte Carlo nuclear software tools (e.g., MCNP, SERPENT, etc.) is the computational burden to receive acceptable statistics**
 - Uses stochastic methods to solve the complex transport equation
 - Bulk reactor sensitivities typically requires use of an HPC
- **Diffusion theory greatly simplifies the process with non-trivial assumptions to significantly reduce the lead time for 2D and 3D test cases**
- **For NTP reactor designs, high operational temperature and power result in significant radial power peaking**
 - PP minimization is preferable for:
 - Optimization of specific impulse (Isp)
 - Maintaining temperature limits of the fuel material
- **This effort uses a Simulated Annealing (SA) optimization algorithm to vary the core loading pattern using power peaking as an objective function**

Reference Reactor Design

- Pewee-based hexagonal fuel and moderator elements surrounded by an annular reflector region
 - Fuel: Uranium nitride (UN) CERamic METallic (CERMET)
 - High-assay low-enriched uranium (HALEU) loading, 19.75 wt%
 - Moderator: Tie-tube with zirconium hydride moderator (ZrHx)
 - Reflector: Beryllium oxide (BeO), control drums emitted
- Metal matrix material choice in the CERMET fuel is axially variant based on a defined “split height” [1]
 - Top of core, or “cold region”, uses molybdenum
 - Bottom of core, or “hot region”, uses moly-tungsten (Mo-30W)
 - Split height is the length ratio of the hot region to the total active core
- Core loading patterns can be varied using constant and variable moderator to fuel element (ME/FE) ratios



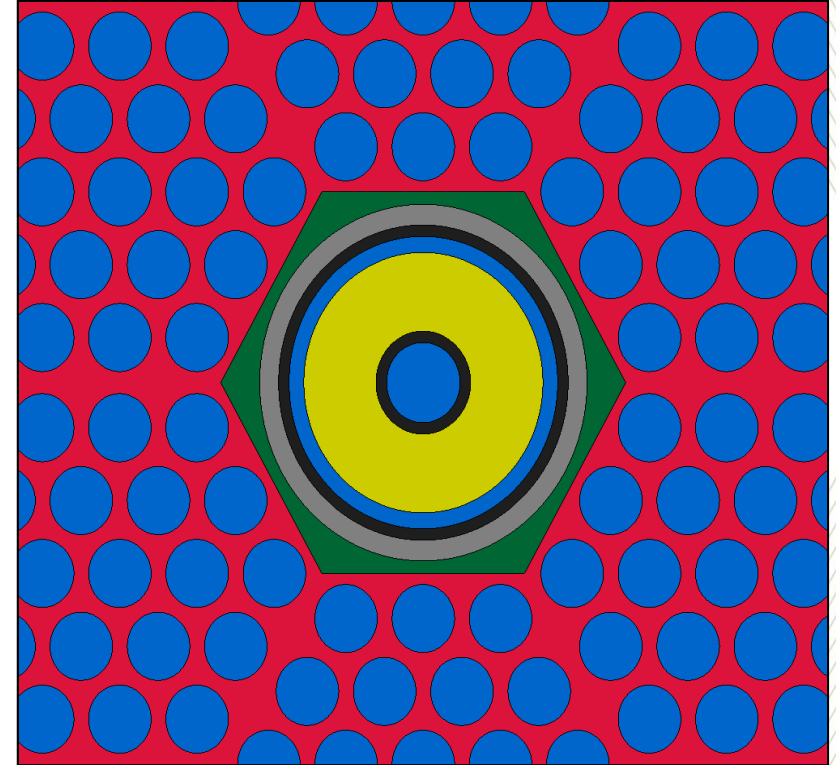
Codes and Methods

- Monte Carlo – SERPENT [6]
 - Responsible for reference solution (compare with DYN3D results)
 - Generation of few-group macroscopic cross-sections (for DYN3D)
 - Main expected outputs from the code are:
 - Power profiles, multiplication factors, cross-sections
- Nodal Diffusion – DYN3D [7]
 - Computationally inexpensive
 - Few-group cross-sections generated in Serpent will serve as DYN3D inputs
 - Cross-section wrapper will be used to process into required format
 - DYN3D will be used to obtain the steady-state neutronic solution

Cross-Section Generation

- DYN3D and other nodal diffusion software **do not** require material definitions
 - Nodal-averaged cross-sections
- Multigroup cross-sections are generated in SERPENT using a supercell infinite lattice
 - Material of choice is surrounded by six equivalent 19 channel Pewee-based fuel elements
 - Central reflector, tie-tube, and fuel element
- Hot and cold fuel choices are modeled separately
 - Axial fuel variation imperative for 3-D model
- Benchmark of group binning structure shows 2-group structure to be best for this effort
 - Also investigated 8-group and B1 leakage-corrected cross-sections

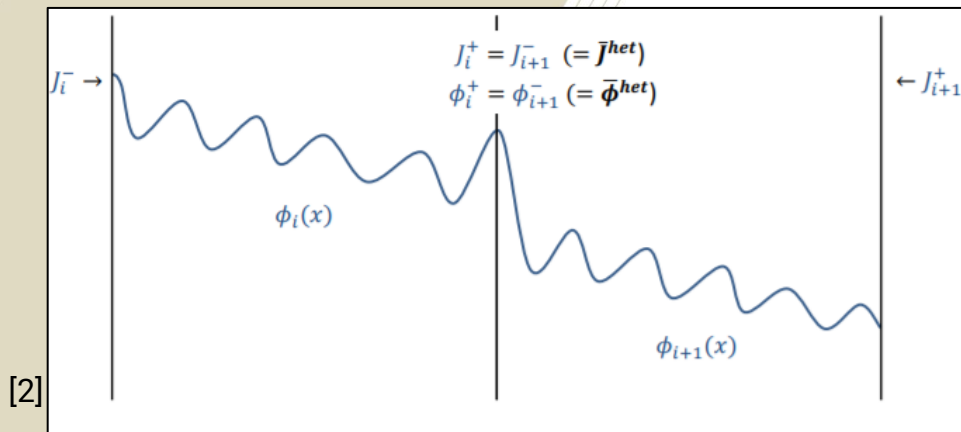
Fuel/Moderator Element Supercell Lattice



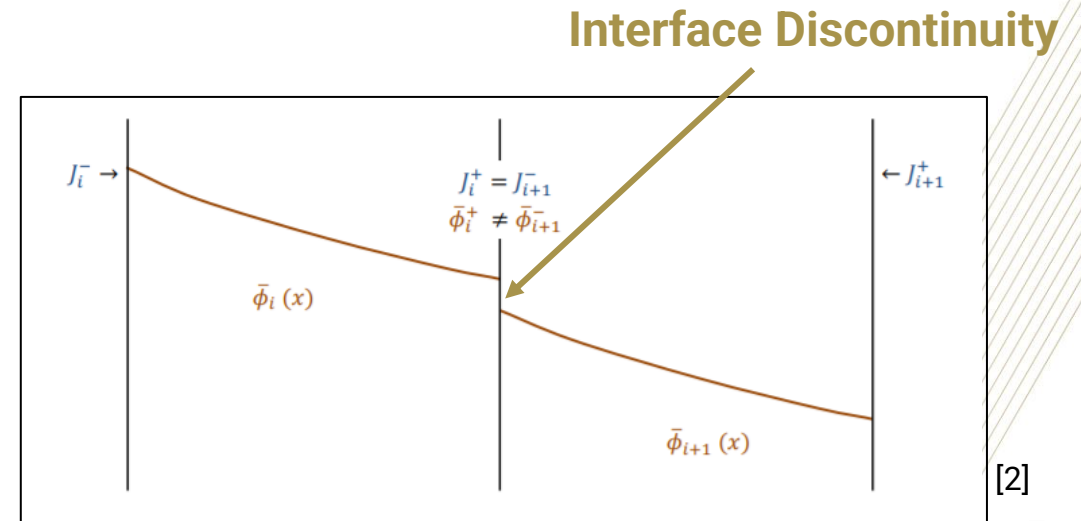
Assembly Discontinuity Factors (ADFs)

- Predominately found in highly heterogenous fuel assemblies, such as light water reactor (LWR) analyses, to improve nodal diffusion software fidelity
 - Minimal documented use cases in advanced terrestrial or space reactor designs
- Serves as the ratio between the heterogenous and homogeneous energy-dependent flux distributions at a material or nodal interface

$$ADF_{i,g} = \frac{\phi_{i,g}^{het}}{\phi_{i,g}^{hom}}$$



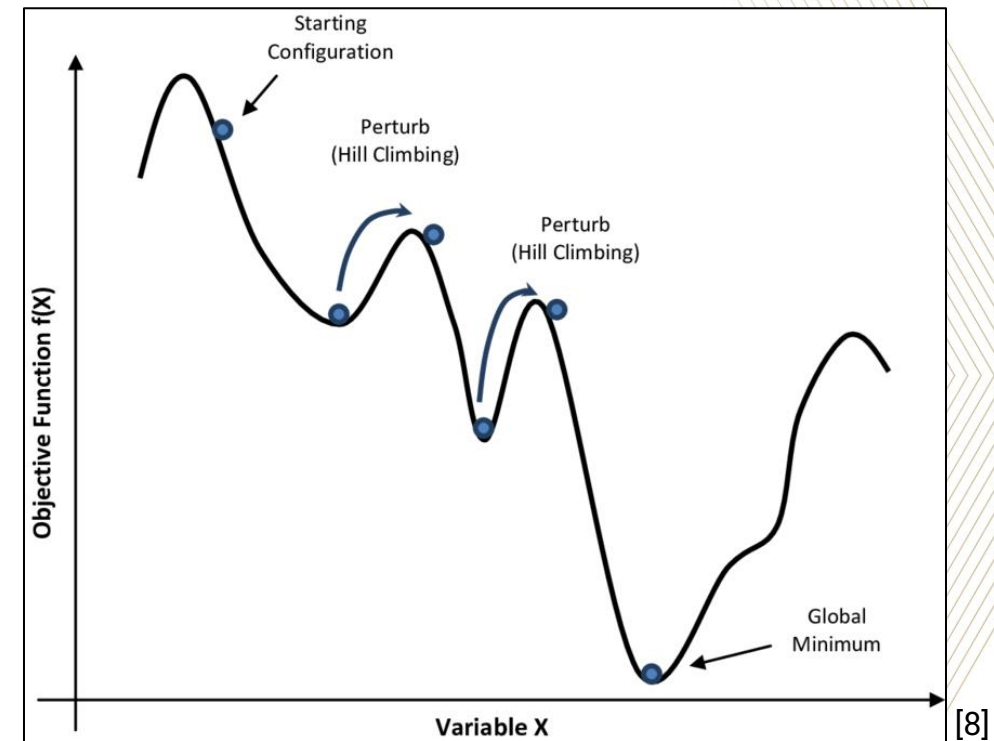
Heterogeneous Flux Distribution



Homogeneous Flux Distribution

Simulated Annealing Algorithm

- Machine learning optimization scheme to avoid getting trapped local extrema
 - Accepts worse cases using probability
 - Relies on small perturbations to an initial configuration
- Based on an initially defined objective function (power peaking, keff, etc.)
 - This study focuses on power peaking
 - Future efforts can look at variable objective functions
- SA algorithm is applied in DYN3D to efficiently simulate a thousands of reactor designs
 - 60-degree symmetrical wedge
 - Hexagonal node lattice



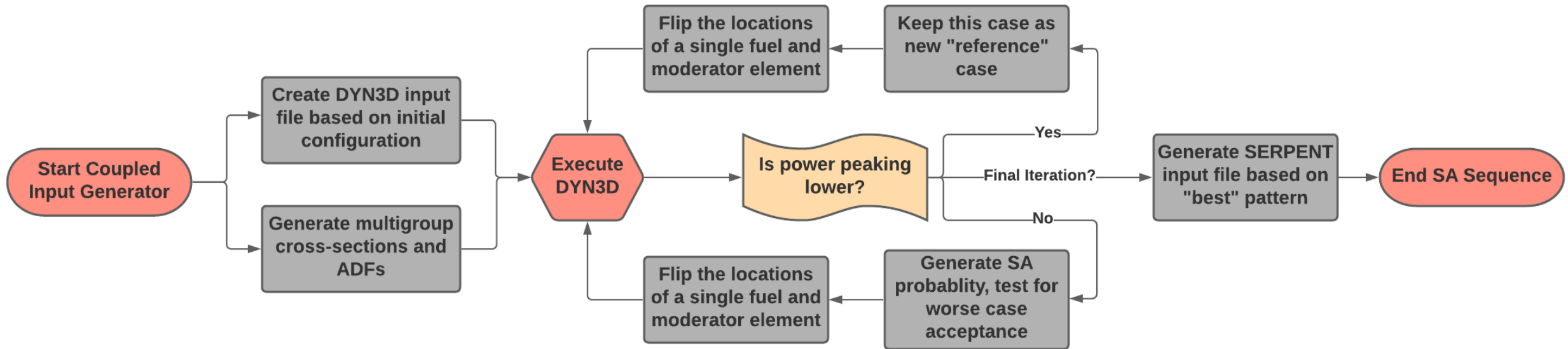
Simulated Annealing Algorithm

1. User-defined initial reference core converted to a 60-degree wedge equivalent
 - Apply node-specific cross-sections
2. Simulate this reference core in DYN3D and post-process the radial power peaking (PP0)
3. Swap a randomly picked fuel and moderator element to create a new perturbed geometry
4. Simulate the new core in DYN3D to find the new radial PP (PP1)
5. Determine the acceptance of this perturbed core:
 - If $PP1 < PP0$, accept the perturbed core as the reference core
 - If $PP1 > PP0$, calculate the annealing probability based on:

$$p_{sa} = \exp\left(-\frac{k_a}{T_0} * (PP_1 - PP_0)\right)$$

- Randomly generate a number between 0 and 1. If P_{sa} is larger, then accept this “worse” case
6. If the perturbed core is accepted, then consider this geometry as the new reference core

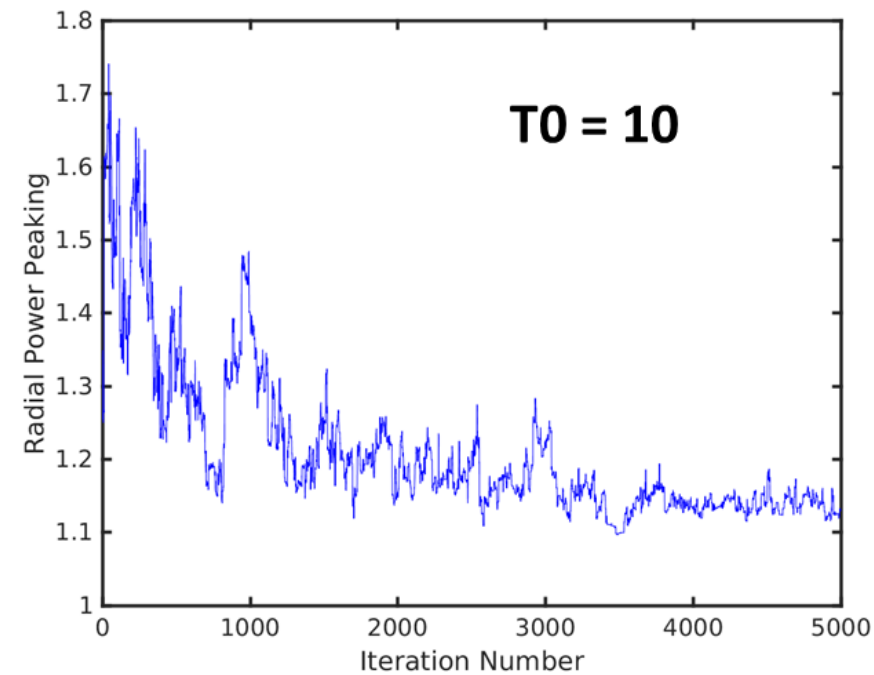
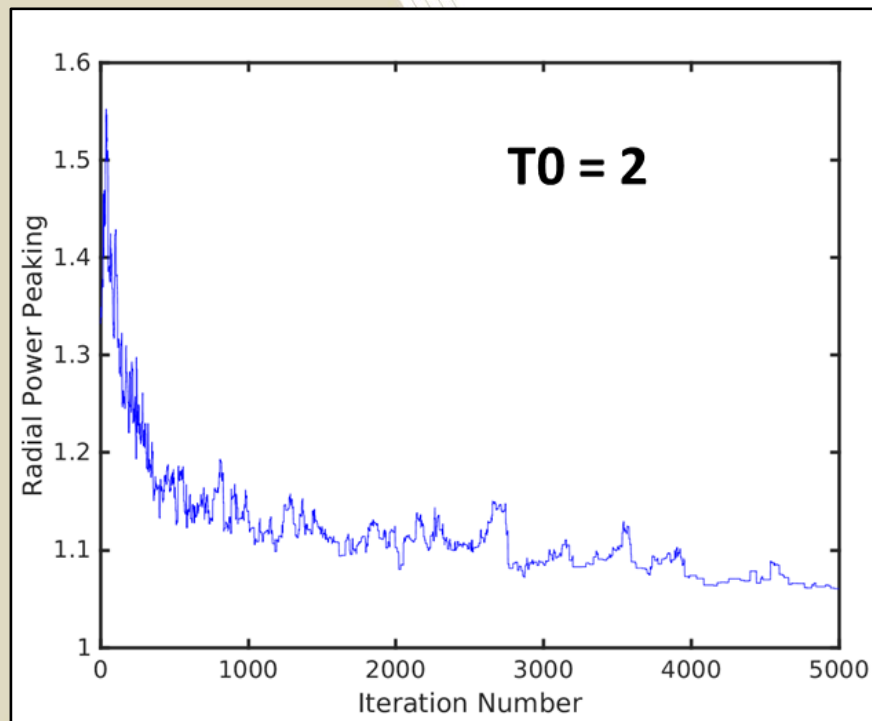
Coupled Input File Generator



Variable Acceptance Criterion

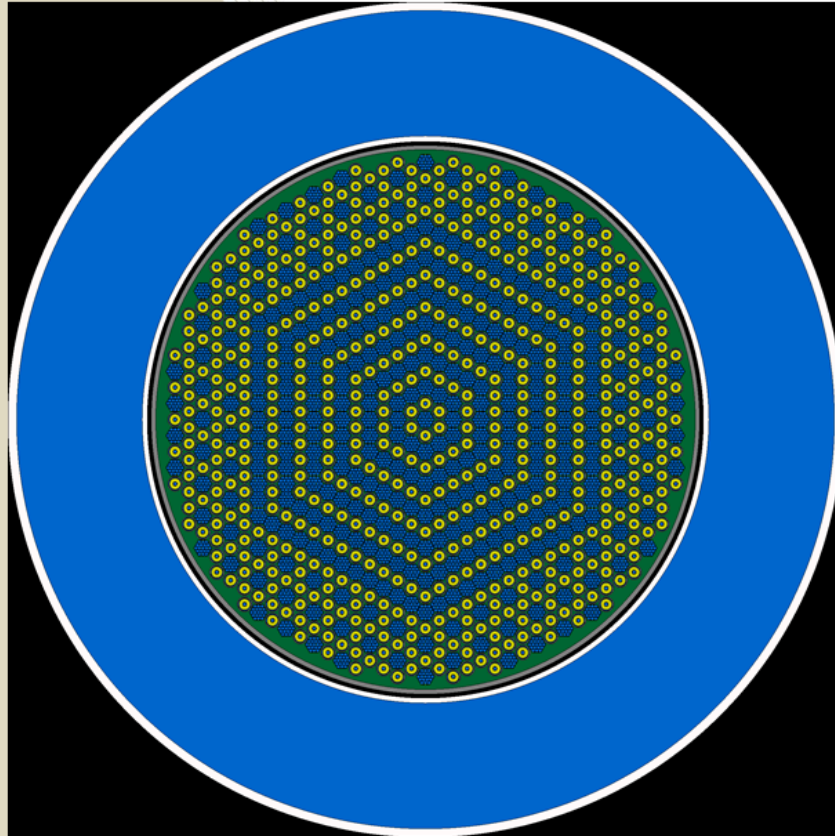
- Constituents of the SA probability equation are varied to determine their impact on the algorithm outputs
 - Five annealing temperatures (T_0): 2, 4, 6, 8, 10
 - Three maximum acceptance criterion (%): 50, 70, 90
- 15 total cases, 75000 random core geometries simulated
 - ~5 seconds per simulation

$$p_{sa} = \exp\left(-\frac{k_a}{T_0} * (PP_1 - PP_0)\right)$$

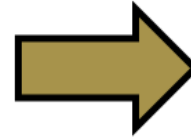


Core Loading Impact on Specific Impulse

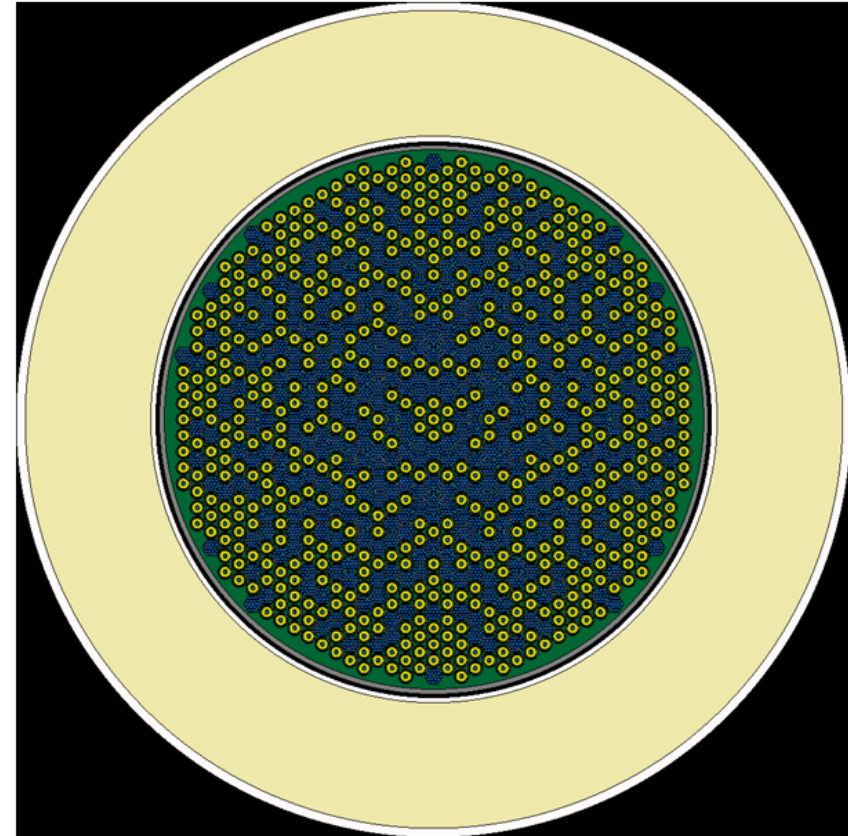
Reference Core



Max Radial Power Peaking = 1.3322
 $I_{sp} = 755.29$



SA-derived Optimal Core



Max Radial Power Peaking = 1.0605
 $I_{sp} = 848.09$

Final Remarks

Conclusions

- **Significant reduction of the radial power peaking increases the output performance (Isp) of the engine by more than 12%**
- Recommended future work could include:
 - Variable enrichment zoning
 - Impact of geometry fluctuations (length, radius, etc.) on criticality
 - Application to other active core configurations

Acknowledgements

- Dr. Dan Kotlyar and Mr. Matthew Krecicki for providing initial SERPENT files, technical expertise, and motivation for this effort
- 2020 Georgia Tech NTP Senior Design team for assisting me with the creation of necessary SERPENT post-processing
 - Andrew Nelson, Ben Adams, Jonathan Merritt, and Warren Erling

Questions?

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